

Arlington, Texas: 817.640.2151

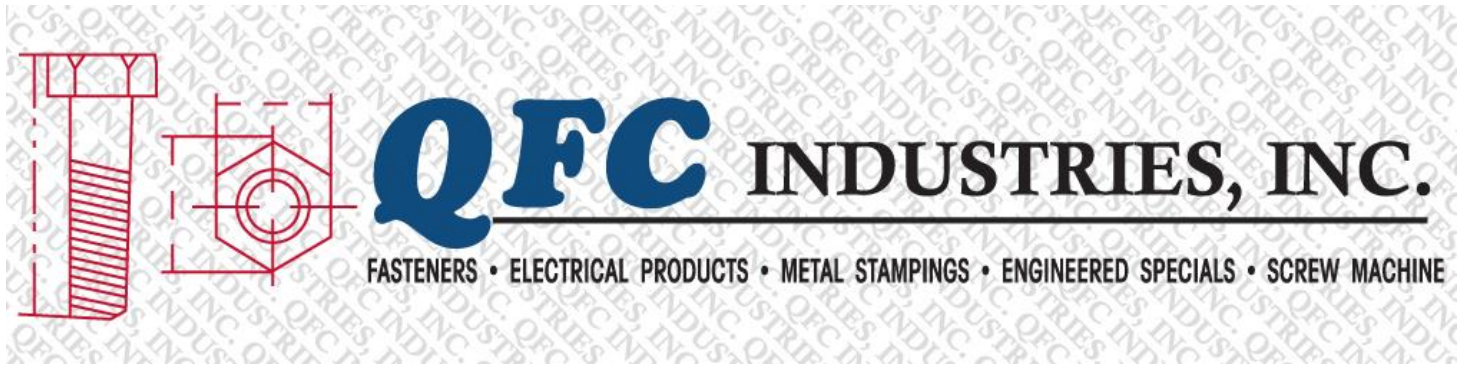
Brownsville, Texas: 956.838.0758

DRILL SIZE DECIMAL EQUIVALENT

| Drill Size | MM | Decimal Equiv | Drill Size | MM | Decimal Equiv | Drill Size | MM | Decimal Equiv | Drill Size | MM | Decimal Equiv | Drill Size | MM | Decimal Equiv |
|------------|------|---------------|------------|------|---------------|------------|------|---------------|------------|-------|---------------|------------|-------|---------------|
| - | 0.10 | .0039 | 53 | 1.51 | .0595 | - | 4.00 | .1575 | J | 7.04 | .2770 | - | 14.00 | .5512 |
| - | 0.20 | .0079 | 1/16 | 1.59 | .0625 | 21 | 4.04 | .1590 | K | 7.14 | .2810 | 9/16 | 14.29 | .5625 |
| - | 0.25 | .0098 | 52 | 1.61 | .0635 | 20 | 4.09 | .1610 | 9/32 | 7.14 | .2812 | 37/64 | 14.68 | .5781 |
| - | 0.30 | .0118 | 51 | 1.70 | .0670 | 19 | 4.22 | .1660 | L | 7.37 | .2900 | - | 15.00 | .5906 |
| 80 | 0.34 | .0135 | 50 | 1.78 | .0700 | 18 | 4.31 | .1695 | M | 7.49 | .2950 | 19/32 | 15.08 | .5938 |
| 79 | 0.37 | .0145 | 49 | 1.85 | .0730 | 11/64 | 4.37 | .1719 | 19/64 | 7.54 | .2969 | 39/64 | 15.48 | .6094 |
| 1/64 | 0.40 | .0156 | 48 | 1.93 | .0760 | 17 | 4.39 | .1730 | N | 7.67 | .3020 | 5/8 | 15.88 | .6250 |
| 78 | 0.41 | .0160 | 5/64 | 1.98 | .0781 | 16 | 4.50 | .1770 | 5/16 | 7.94 | .3125 | - | 16.00 | .6266 |
| 77 | 0.46 | .0180 | 47 | 1.99 | .0785 | 15 | 4.57 | .1800 | - | 8.00 | .3150 | 41/64 | 16.27 | .6406 |
| - | 0.50 | .0197 | - | 2.00 | .0787 | 14 | 4.62 | .1820 | O | 8.03 | .3160 | 21/32 | 16.67 | .6562 |
| 76 | 0.51 | .0200 | 46 | 2.06 | .0810 | 13 | 4.70 | .1850 | P | 8.20 | .3230 | - | 17.00 | .6693 |
| 75 | 0.53 | .0210 | 45 | 2.08 | .0820 | 3/16 | 4.76 | .1875 | 21/64 | 8.33 | .3281 | 43/64 | 17.07 | .6719 |
| 74 | 0.57 | .0225 | 44 | 2.18 | .0860 | 12 | 4.80 | .1890 | Q | 8.43 | .3320 | 11/16 | 17.46 | .6875 |
| - | 0.60 | .0236 | 43 | 2.26 | .0890 | 11 | 4.85 | .1910 | R | 8.61 | .3390 | 45/64 | 17.86 | .7031 |
| 73 | 0.61 | .0240 | 42 | 2.37 | .0935 | 10 | 4.91 | .1935 | 11/32 | 8.73 | .3438 | - | 18.00 | .7087 |
| 72 | 0.64 | .0250 | 3/32 | 2.38 | .0938 | 9 | 4.98 | .1960 | S | 8.84 | .3480 | 23/32 | 18.26 | .7188 |
| 71 | 0.66 | .0260 | 41 | 2.44 | .0960 | - | 5.00 | .1968 | - | 9.00 | .3543 | 47/64 | 18.65 | .7344 |
| - | 0.70 | .0276 | 40 | 2.50 | .0980 | 8 | 5.05 | .1990 | T | 9.09 | .3580 | - | 19.00 | .7480 |
| 70 | 0.71 | .0280 | 39 | 2.53 | .0995 | 7 | 5.11 | .2010 | 23/64 | 9.13 | .3594 | 3/4 | 19.05 | .7500 |
| 69 | 0.74 | .0292 | 38 | 2.58 | .1015 | 13/64 | 5.16 | .2031 | U | 9.35 | .3680 | 49/64 | 19.45 | .7656 |
| - | 0.75 | .0295 | 37 | 2.64 | .1040 | 6 | 5.18 | .2040 | 3/8 | 9.53 | .3750 | 25/32 | 19.84 | .7812 |
| 68 | 0.79 | .0310 | 36 | 2.71 | .1065 | 5 | 5.22 | .2055 | V | 9.56 | .3770 | - | 20.00 | .7874 |
| 1/32 | 0.79 | .0313 | 7/64 | 2.78 | .1094 | 4 | 5.31 | .2090 | W | 9.80 | .3860 | 51/64 | 20.24 | .7969 |
| - | 0.80 | .0315 | 35 | 2.79 | .1100 | 3 | 5.41 | .2130 | 25/64 | 9.92 | .3906 | 13/16 | 20.64 | .8125 |
| 67 | 0.81 | .0320 | 34 | 2.82 | .1110 | 7/32 | 5.56 | .2188 | - | 10.00 | .3937 | - | 21.00 | .8268 |
| 66 | 0.84 | .0330 | 33 | 2.87 | .1130 | 2 | 5.61 | .2210 | X | 10.08 | .3970 | 53/64 | 21.03 | .8281 |
| 65 | 0.89 | .0350 | 32 | 2.95 | .1160 | 1 | 5.79 | .2280 | Y | 10.26 | .4040 | 27/32 | 21.43 | .8438 |
| - | 0.90 | .0354 | - | 3.00 | .1181 | A | 5.94 | .2340 | 13/32 | 10.32 | .4062 | 55/64 | 21.84 | .8594 |
| 64 | 0.91 | .0360 | 31 | 3.05 | .1200 | 15/64 | 5.95 | .2344 | Z | 10.49 | .4130 | - | 22.00 | .8661 |
| 63 | 0.94 | .0370 | 1/8 | 3.18 | .1250 | - | 6.00 | .2362 | 27/64 | 10.72 | .4219 | 7/8 | 22.23 | .8750 |
| 62 | 0.97 | .0380 | 30 | 3.26 | .1285 | B | 6.05 | .2380 | - | 11.00 | .4331 | 57/64 | 22.62 | .8906 |
| 61 | 0.99 | .0390 | 29 | 3.45 | .1360 | C | 6.15 | .2420 | 7/16 | 11.11 | .4375 | - | 23.00 | .9055 |
| - | 1.00 | .0394 | 28 | 3.57 | .1405 | D | 6.25 | .2460 | 29/64 | 11.51 | .4531 | 29/32 | 23.02 | .9062 |

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DRILL SIZE DECIMAL EQUIVALENT

| | | | | | | | | | | | | | | |
|------|------|-------|------|------|-------|-------|------|-------|-------|-------|-------|-------|-------|--------|
| 60 | 1.02 | .0400 | 9/64 | 3.57 | .1406 | ¼ | 6.35 | .2500 | 15/32 | 11.91 | .4688 | 59/64 | 23.42 | .9219 |
| 59 | 1.04 | .0410 | 27 | 3.66 | .1440 | E | 6.35 | .2500 | - | 12.00 | .4724 | 15/16 | 23.81 | .9375 |
| 58 | 1.07 | .0420 | 26 | 3.73 | .1470 | F | 6.53 | .2570 | 31/64 | 12.30 | .4844 | - | 24.00 | .9449 |
| 57 | 1.09 | .0430 | 25 | 3.80 | .1495 | G | 6.63 | .2610 | ½ | 12.70 | .5000 | 61/64 | 24.21 | .9531 |
| 56 | 1.18 | .0456 | 24 | 3.86 | .1520 | 17/64 | 6.75 | .2656 | - | 13.00 | .5118 | 31/32 | 24.61 | .9688 |
| 3/64 | 1.19 | .0469 | 23 | 3.91 | .1540 | H | 6.76 | .2660 | 33/64 | 13.10 | .5156 | - | 25.00 | .9842 |
| 55 | 1.32 | .0520 | 5/32 | 3.97 | .1562 | I | 6.91 | .2720 | 17/32 | 13.49 | .5312 | 63/64 | 25.00 | .9844 |
| 54 | 1.40 | .0550 | 22 | 3.99 | .1570 | - | 7.00 | .2756 | 35/64 | 13.89 | .5469 | 1 | 25.40 | 1.0000 |

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